



# TECHNICAL DATA SHEET

## Witcom PA66/10LG-EM, based on Polyamide 66 (PA66)

50% long glass fibre, easy moulding

Properties	Test method	Unit	PA66/10LG-EM
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### ***Physical properties***

Specific gravity	ISO 1183	g/cm <sup>3</sup>	1,60
Water absorption at saturation, 23 °C	ISO 62	%	4,5
Humidity absorption, 23 °C/50 % RH	ISO 62	%	1,5
Mould shrinkage (flow direction, 3 mm)	ISO 2577	%	0,2

### ***Mechanical properties***

Tensile strength (max.)	ISO 527	MPa	260
Elongation at break	ISO 527	%	2,2
Flexural strength	ISO 178	MPa	415
Flexural modulus	ISO 178	GPa	15,5
Charpy impact strength, notched	ISO 179/1eA	kJ/m <sup>2</sup>	35
Charpy impact strength, unnotched	ISO 179/1eU	kJ/m <sup>2</sup>	81

### ***Thermal properties***

Heat distortion temperature (1,81 MPa)	ISO 75	°C	237
Relative temperature index, 3 mm with impact	UL 746B	°C	130
Coefficient of linear thermal expansion	ISO 11359	K-1·10 <sup>-5</sup>	2,0

### ***Flammability***

Burning behaviour	ISO 1210	-	HB @ 3,0 mm
UL recognition	UL94	-	-

### ***Electrical properties***

Surface resistivity	ASTM D257	Ω/sq	10 <sup>12</sup>
Volume resistivity	ASTM D257	Ω·cm	-
Comparative tracking index	IEC 60112	V	500
Glow wire rating, 1,6 mm	IEC 695-2-1	°C	-

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